

538

SPLIT 2

DART AEROSPACE LTD	Work Order:	23987 B
Description: Clevis	Part Number:	B67-43001-109
Dwg: B67-43001 Rev. B page 32	Qty:	20/15 Page 1 of 1

Step	Location	Procedure	By	Date	Qty	
1	DC	Issue Traveler	AP	05/08/2020		
2	ML	Turn as per Dwg B67-43001 Material: 6061-T6 Bar Ø1.00 (QQ-A-200/8 or QQ-A-225/8) (M6061T6R1.000) Identify for B67-43001-109	Dwg Rev: B 718147 Batch: M117881	ML	05/09/04	20
3	QC2	Inspect parts as they come off the machine Identify as B67-43001-109	ML	05/09/04	20	
4	MM	Mill as per Dwg B67-43001	ML	05/09/17	20	
5	QC2	Inspect parts as they come off the machine	ML	05/09/17	20	
6	QC8	Second check	ER	05/09/18	20	
7	MM	Deburr	ML	05/09/17	20	
8	FP	Chemical Conversion Coat as per QSI 005 4.1	ML	05/09/19	20	
9	FP	Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3 Mask round section				
10	QC3	Inspect Powder Coat		05/10/06	20	
11	ST	Identify and Stock	CD	05/10/06	15	
12	AC	Cost / part: 11.43	SYC	05/10/11	15	
13	DC	Close W/O 11.43 Inspect Level 21	(2)	05/10/07	15	
Rev	Date	Change	Revised By	Approved		
A	05.08.26	New issue	KJ/JLM			

RELEASED  
05/08/2020